

	HIGH BUILD	SURFACER	W/W	EXTRAFAST
MIXING RATIO VOLUME	4:1:0-10%	4:1:15-25%	3:1'5:1	3:2:1
WEIGHT	100:17:0-7	100:17:10-17	100:36:21	100:41:21
HARDENER	P5000	P5000	P5000	Q700
THINNER	S322/S324	S322/S324	-	-
ADDITIVE	-	-	NS21	NS21
DTM	✓✓	✓✓	✓	✓
PLASTICS	✓✓	✓✓✓	✓✓	✓ (only ABS)
THICKNESS PER COAT	80μ	50μ	15μ	50μ
NOZZLE Ø mm	1,6 - 1,9	1,3 - 1,4	1,2 - 1,4	1,3 - 1,4
N° LAYERS	2 5 min. - 10 min. flash off	2 5 min. - 10 min. flash off	1	1/2 + 2 no flash off
DRYING	5h	5h	15 min. - 1h max.	45 min.
SANDING PROCESS	P400-P600	P600	Gova Duo	P600

ALL YOU NEED TO KNOW

