



**GENERAL INFORMATION:**

Aerosol Fade-Out Thinner is designed to fade out 2K top coats, clear coats and can be used to fade out 2K wet on wet primer filler on a fade-out area, when partial panel priming. It creates a smooth transition into the existing finish, polishing is minimized with top coats. As the ratio between pressure and material inside the canister is adjusted optimally, the products fast flash off allows for excellent edge wetting during the fade-in process.



**COMPONENTS:**

Aerosol Fade-Out Thinner



**SUBSTRATES:**

All properly prepared OEM top coats and clear coats.



**SURFACE PREPARATION:**

Prepare blending area by intensive cleaning with degreaser. Polish the entire area to remove all imperfection & machine sand around the blend area with P2000-3000 Degrease thoroughly with 1-951 Silicone Remover After pretreatment do not touch with bare hands.



**MIXING RATIO:**

Ready for use after shaking for 30 seconds.



**ADDITIVES:**

Not applicable



**POTLIFE at 20°C / 68°F:**

Not applicable



**GUN SET UP:**

Non-adjustable nozzle



**APPLICATION:**

After finishing the top coat fade out, immediately dissolve the overspray edge by wetting gently once or twice if required.



**FLASH OFF & DRY TIMES at 20°C / 68°F**

10-20 seconds between each application of Fade-Out Thinner.



**CLEAN UP:**

Invert aerosol and depress nozzle after use.



**PHYSICAL DATA:**

EU regulations		
VOC code	2004/42/IB(d)(420)402	
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product	IIB/d, Topcoat - All types. EU limit values: 420 g/l. (2007). This product contains a maximum of 723,4g/l VOC.	
Physical properties		
1-231 Fade-Out Thinner (Aerosol)	Chemical Base	Solvents with special additives
	Specific gravity	0,728 g/l
	Flash point closed cup	30°C / 86°F
Ready to spray	Vol. % solids	2%
	Viscosity	Not applicable
	Economy	Not applicable
	Gloss	High Gloss
	Colour	Transparent

**STORAGE /SHELF LIFE:**

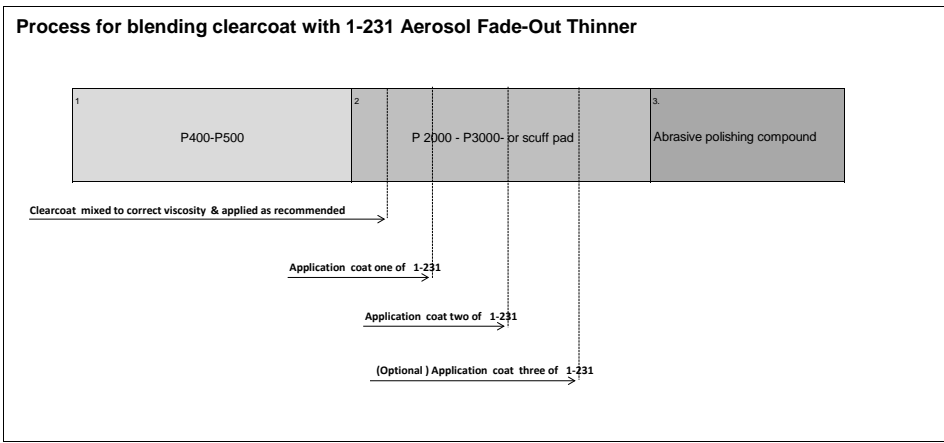
1-231 Fade-Out Thinner min. 1-2 years  
(Under normal storage conditions)

Revision Date: 15-02-2016

The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option. © 2012 The Valspar Corporation. All rights reserved.



The below process describes a typical fading of the edge of clearcoat where the clearcoat can not be painted to a hard edge and clearcoat edge blending is required, this describes the part of the process directly after applying and drying the basecoat



As you will see in the above diagram, there are three areas, area 1. treated with P400-P500, area 2. P2000 or P3000 or Scuff pad and area 3. a coarse abrasive compounded area (all sanded or scuffed areas must well sanded and a matt appearance)



**Step one.** Clearcoat is applied over basecoated area to finish slightly beyond P400 and or P500 scratch pattern.



**Step two.** Without flash off of the seconded application of clearcoat, fully wet the entire clearcoat edge with the 1-231 aerosol fade out carrying part way into P2000/ P3000/ scuff pad scratch pattern



**Step three.** Repeat step two slightly further into P2000/ P3000/ scuff pad scratch pattern



**Step four.** Repeat step three (if needed) slightly further into P2000/ P3000/ scuff pad scratch pattern to finish



**Step five:** Drying, ensure the clearcoat is fully cured and cooled down before the next step



**Step six:** Polishing, if working in a small area, normally a hand polish with compound and polishing cloth will be all that is needed, on lager areas a machine polish with compound maybe needed.

Revision Date: 15-02-2016

The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. **UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.** Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option. © 2012 The Valspar Corporation. All rights reserved.

valspar