



# MULTYFILLER EXPRESS

## C19

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### 2K ACRYLIC PRIMER

#### DEFINITION

**MULTYFILLER EXPRESS** is a two-component acrylic primer filler for bodywork repair. In the development of the product, two characteristics have been carefully enhanced: its quality and ease of application in the workshop.

**MULTYFILLER EXPRESS** possesses a high isolating quality and an excellent adhesion to putties, fillers and properly sanded hardened paints.

#### PHYSICAL CHARACTERISTICS

<b>Nature:</b>	2 acrylic compounds	
<b>Colour:</b>	ME1 - light grey, ME3 - medium grey, ME6 - black	
<b>Specific weight:</b>	1,60 kg/l	at 20°C
<b>Dry film thickness:</b>	80-100 microns	1 coat, non diluted
	50 microns	1 coat, diluted at 25%
<b>VOC:</b>	390 g/l	Multyfiller Express Primer
	435 g/l	Mixing application
<b>Solids content:</b>	70 %	Mixing application
<b>Yield:</b>	9 m <sup>2</sup> /l	200 microns
	18 m <sup>2</sup> /l	100 microns

#### AUXILIARY PRODUCTS

P4000 Catalizador lento  
P5000 Standard hardener  
P6000 Fast hardener  
S322 Standard thinner

#### SURFACE PREPARATION

PROCESS		Putty	Paint OEM	Cataphoresis
	P240	√	√	√
	DA93	√	√	√

## MIXING RATIO

Multyfiller Express				
<b>P4000</b>	volume 100:25:0-25	High Build 4:1 0-10%	19"-50" F/4 20°C	20'-40'
<b>P5000</b>	weight 100:15:0-14	Surfacer 4 : 1 : 1		20'-40'
<b>P6000</b>				15'-35'

## APPLICATION METHOD

	mm	bar	cm		
	1,6 – 1,8	3-4	15-20	2	5' 20°C
	1,7 - 1,9	3	10	2	

## DRYING TIMES

20° C

60° C

Short Wave - IR

<b>P4000</b>	0%	20'	2 h	3 h
	25%	25'	1,5 h	2 h
<b>P5000</b>	0%	15'	2 h	3 h
	25%	20'	1,5 h	2 h
<b>P6000</b>	0%	15'	1,5 h	3 h
	25%	20'	1 h	1,5 h

<b>P4000</b>	30'	30'	
<b>P5000</b>	30'	30'	
<b>P6000</b>	20'	30'	

	LAMP DISTANCE	FLASH OFF	FULL BAKE
<b>P5000</b>	80 cm	5'	7'

### SANDING

<b>INITIAL</b>	P360/400	P360/400	<b>INITIAL</b>	P600	P600
<b>FINAL</b>	P600	P600	<b>FINAL</b>	P800	P800

### COLOUR TABLE

Colours	Mixing ratio ME1: ME6	Recommended finishes
	100 : 0	White Orange Yellow Blue Metallic light green
	85:15	Metallic light grey Medium yellow
	65:35 o ME3	Metallic medium grey Dark yellow Blue Medium green
	40:60	Metallic medium red Metallic dark grey
	5 : 95	Metallic dark blue Metallic dark green
	0 : 100	Black Metallic dark red

### EQUIPMENT CLEANING

Clean with a cleaning thinner before the product hardens.

### SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## GUARANTEE

In the unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.  
ROBERLO SA declines any responsibility due to an incorrect use of the product.