

GENERAL INFORMATION

Designed for spot repairs, the spot primers can be used to cover sand through areas for a consistent base. The aerosol canister ensures quick and easy application. Its quick-drying properties allow for improved repair process times and it can be used for both solvent and water base repairs.

MIXING RATIO



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GUN SETUP



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Aerosol distance 20-25cm (8-10")

APPLICATION



1 - 3 coat 15 - 35 µm (0,6-1,4 mil)

FLASH-OFF AND DRY TIMES



| AIR DRY 20°C / 68°F | | FORCED DRY 60°C / 140°F | |
|---------------------|---------------|-------------------------|---------------|
| Flash off | 2 - 3 minutes | Flash off | 2 - 3 minutes |
| Dust free | - | Dust free | - |
| Dry to handle | - | Dry to handle | - |
| Dry to tape | - | Dry to tape | - |
| Dry to sand | - | Dry to sand | - |
| Dry to polish | - | Dry to polish | - |



SUBSTRATES



OEM Electro Deposit Primers with sand trough areas of bare metal, bare steel, galvanised steel and aluminium.

POT LIFE



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COMPONENTS



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ADDITIVES



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SURFACE PREPARATION



Clean surface with 1-951 Silicone Remover and wipe dry with a clean cloth before the product flashes off.

One coat application no sanding is required, light sanding with soft sanding pad (P800) for overspray on 2-3 coats applications.



NEXT LAYER



MM 900 - 9999 WaterBase 900* Series
 MM 500 - 5999 BeroBase 500 Series
 MM 2000 - 2099 BeroMix 2000 Series
 MM 3000 - 3046 BeroThane HS420 3000 Series

PHYSICAL DATA

| EU REGULATIONS | | |
|--|---|-------------------------------|
| VOC Code | 2004/42/IIIB(c)(840)791 | |
| Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product. | IIb/e. Special finishes - All types. EU limit values: 840 g/L (2007). This product contains a maximum of 791 g/L VOC. | |
| Chemical Base | | |
| Physical Properties | Viscosity (RT5) | |
| | Specific Gravity (kg/l) | 1.052 |
| | Flash Point Closed Cup | <-18°C (<-0,5°F) |
| | Volume % Solids | |
| | Economy | 400ml/1 m ² /25 µm |
| | Gloss | Matt |
| Colour | White/Light Grey/Mid Grey | |

PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.de-beer.com/en/debeer/choose_localization

CLEANUP



STORAGE / SHELF LIFE



Minimum 10 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

NOTES

