



	8-114 SCRATCH RESISTANT FAST REPAIR CLEAR	8-214 HS SCRATCH RESISTANT CLEAR	8-414 HS420 CLEAR	8-514 HS420 SPEED CLEAR	8-615 HS420 HIGH PRODUCTION CLEAR	8-714 HS420 SUPREME CLEAR	8-814 FAST PERFORMANCE CLEAR	8-914 SUPER CLEAR	MATT CLEAR SYSTEM
PRODUCT CHARACTERISTICS									
JOB DESCRIPTION	 	 	 	 	 	 	 	 	
BEST USED FOR									
DRYING TIME AIR DRY 20 °C									
DRYING TIME LOW BAKE 40 °C									
DRYING TIME FORCED DRY 60 °C									
POLISHABLE AFTER	 (Or after cooling down)	Cooling down	 (Or after cooling down)	Cooling down	 (Or after cooling down)	 (Or after cooling down)	 (Or after cooling down)	 (Or after cooling down)	
MIXING RATIO		+5%	+5%	+10%	+10%	+5%	+0-5%		+25%
HARDENERS	8-430, 8-440, 8-450, 8-460	8-140, 8-150, 8-160	8-430, 8-440, 8-450, 8-460	8-550	8-430, 8-440, 8-450	8-430, 8-440, 8-450, 8-460	8-810	8-910	8-455
SCRATCH RESISTANT									

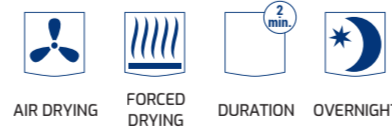
PRODUCT CHARACTERISTICS



JOB DESCRIPTION



DRYING AND DRYING TIME



TECHNICAL INFO



• Drying times stated are typical values only and may vary depending on hardener, job size, spray booth set up and ambient conditions.
• For the latest Technical Data Sheets go to www.de-beer.com.

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